

Work Order ID 140317

December 21, 2015 11:02:52 AM

140317

TO ship Dec 23
Ship Asap.

Page 1

Item ID: D350-589-011 Accept *N900040100* Setup Start *NS1*
Revision ID: Stop *NS2*
Item Name: Side Door Latch Modification
Start Date: 12/21/2015 Start Qty: 1.00 *1* Cust Item ID:
Required Date: 12/23/2015 Req'd Qty: 1.00 *1* Customer:
Reference:

Approvals: Process Plan: SLT Date: 20151221 Tooling: _____ Date: _____ Run Start *NR1*
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
INN-D350-589	E

100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy blue file and type label as per PPP D350-589-011 CHG002								

MCS 15-12-21
BAS
27
9-89
DEC 21 2015

105	Pick Kit	0.00							
105									
Packaging	Memo	0.00							
Packaging									

BAS
6
9-89
DEC 21 2015

110	QC4- 100% Inspect kits for completeness	0.00							
110									
QC	Memo	0.00							
Quality Control									

DAS
28
9-89
BAS
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Item ID: D350-589-011 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Side Door Latch Modification
Start Date: 12/21/2015 Start Qty: 1.00 ***1*** Cust Item ID:
Required Date: 12/23/2015 Req'd Qty: 1.00 ***1*** Customer:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per QSI 014 Location :FG022								
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00							
Quality Control									

Signature 201512221
DEC 21 2015
DEC 22 2015

Picklist Print

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Work Order ID: 140317

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Parent Item: D350-589-011

D350-589-011

Parent Item Name: Side Door Latch Modification

Start Date: 12/21/2015

Required Date: 12/23/2015

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP F02.08.29Removed D2587 PlugKJ
ALL AT CHANGE 002

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2237		Manufactured	No			105	Each	25.0000	3	3			
D2237									**				
Striker Plate													DAS 28 9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

ST004

25

136090

25

D2583

Manufactured

No

105

Each

3.0000

3

3

D2583

Latch Bracket

DAS
27
9-89

Location

Loc Qty

Loc Code

ST481

3

136234

3

D2585

Manufactured

No

105

Each

14.0000

3

3

D2585

Latch Clamp

Location

Loc Qty

Loc Code

ST008

14

136264

14

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DAS
28
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Work Order ID: 140317

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification

140317

D350-589-011

Start Date: 12/21/2015

Required Date: 12/23/2015

Start Qty: 1.00

Required Qty: 1.00

D2586

Manufactured No

105 Each

72.0000

3 3

D2586

Door Latch

DAS 28 9-89

Location Loc Qty Loc Code

FG 4

119746 2

138048 2

OVER010 50

139228 50

ST482 3

129404 3

ST483 15

138048 15

DAS 27 9-89

D2587

Manufactured No

105 Each

7.0000

1 1

D2587

Door Plug

Location Loc Qty Loc Code

ST008 7

136188 7

DAS 28 9-89

D2589

Manufactured No

105 Each

12.0000

1 1

D2589

Keys, Key Chain

Location Loc Qty Loc Code

ST008 12

132942 12

DAS 28 9-89

MS20470AD4-5

Purchased No

105 Each

1,500.000

6 6

MS20470AD4-5

RIVET, UNIVERSAL HEAD

Location Loc Qty Loc Code

ST310 1500

m133860 1500

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DAS 28 9-89

DAS 27 9-89

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Shop Packet Print

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Picklist Print

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Work Order ID: 140317

Parent Item: D350-589-011

Parent Item Name: Side Door Latch Modification

140317

D350-589-011

Start Date: 12/21/2015

Required Date: 12/23/2015

Start Qty: 1.00

Required Qty: 1.00

MS21042L3

Purchased

No

105

Each

1,747.000

3

3

MS21042L3

Nut

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

FP001

185

m133790

185

GA

232

m133790

232

ST304

1330

m133790

1330

3

MS27039-1-15

Purchased

No

105

Each

521.0000

3

3

MS27039-1-15

Screw

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

21

m127916

21

ST280

500

m132640

500

3

NAS1149D0363J

Purchased

No

105

Each

900.0000

3

3

NAS1149D0363J

Washer

DAS

6

9-89

DAS

28

9-89

Location

Loc Qty

Loc Code

GA

129

m130799

129

ST263

771

m133709

271

m133790

500

3

DAS

27

9-89

3.4 PARTS LIST

589 -011	589 -041	589 -042	589 -043	Part Number	Description
X				D350-589-011	SIDE DOOR LATCH MODIFICATION KIT
	X			D350-589-041	SIDE DOOR ASSEMBLY, LH AS 350
		X		D350-589-042	SIDE DOOR ASSEMBLY, RH AS 350/355
			X	D355-589-043	SIDE DOOR ASSEMBLY, LH AS 355
	1			D2991-1	Door
		1		D2991-2	Door
			1	D2991-3	Door
3	3	3	3	D2237	Striker Plate
	1	1	1	D2464-1700	Seal
3				D2583	Latch Bracket
3	3	3	3	D2585	Latch Clamp
3	3	3	3	D2586	Latch
1				D2587	Plug
1	1	1	1	D2589	Keys, Key Chain
	3	3	3	D2621	Latch Plate
	2**	2**	2**	D2992-1	Doubler
	1	1	1	D3085-041	Prop Assembly
	1*	1*	1*	D3015-3	Locknut
	1*	1*	1*	D3081-1	Prop Hinge
	1*	1*	1*	D3082-1	Clip
	1*	1*	1*	D3084-1	Prop Arm
	1*	1*	1*	AN4-5A	Bolt
	3*	3*	3*	AN960JD10	Washer
	3*	3*	3*	AN960JD10L	Washer
	2*	2*	2*	AN960JD416	Washer
	1*	1*	1*	AN960JD516L	Washer
	3*	3*	3*	MS21042L3	Nut (or MS21042-3)
	1*	1*	1*	MS21042L4	Nut (or MS21042-4)
	3*	3*	3*	MS27039-1-13	Screw
	1*	1*	1*	SL69-BS	Ball Stud
	6	6	6	AN3-4A	Bolt
3	3	3	3	AN960JD10	Washer
3	9	9	9	MS21042L3	Nut (or MS21042-3)
6	6	6	6	MS20470AD4-5	Rivet
3	3	3	3	MS27039-1-15	Screw

* Reference only. Included in D3085-041 Prop Assembly listed above.

** Reference only. Included in D2991-1/-2/-3 Doors listed above.